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D3651-1
Job Sheet 187673



Part No: D3651-1

Part Name: Gasket



Part Weight: 0 lbs

Job Created: 12/11/18

Due Date: 12/21/18

Type: SOLD

Job Qty: 2 ea

DAG
21
9-89

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV B IPP Rev:A New Issue 07-09-27 DD verified by: EC IPP Rev:B ECN 1113P 08-01-22 DD verified by: EC IPP Rev:C ecn1162 08-04-02 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs		12/21/18	0.00	0.13	Waterjet - Flow		<i>EC 12/12/18</i>
110	QC	2 pcs		12/21/18	0.00	0.00	QC2 Waterjet-2		<i>SC 12/12/18</i>
120	QC	2 pcs		12/21/18	0.00	0.00	QC8-3		<i>38</i>
130	Packaging	2 pcs		12/21/18	0.00	0.00	Packaging3	<i>51234A</i>	<i>DAG 9-89</i>
140	QC21-SA	2 Ea		12/21/18	0.00	0.00	QC21		<i>21</i>

Part Op Descriptions: 100 - 1-Cut as per Dwg D3651 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

JAN 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245	Gasket	.9304 sf (.4652 ea) <i>2,326</i>	100-Waterjet - Flow - 1	<i>164 016</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	D3245	1	56	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S138788



Part: D3651 - 1

Job No: 187673

Serial No/Batch: S138788

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/19/18